WORKSHOP

PROTOTYPE THAT

When Kevin Binkert moved into the old Standard Metal Products (SMP) building in San Francisco's South-of-Market neighborhood 15 years ago, all that remained of the 1920s metal foundry was a metal plaque. In homage, Binkert revived the name and built out an atelier that melds the most modern Computer Numeric Control machines with traditional hand tools. As a maker-for-hire, Binkert has prototyped a handheld blaster for brain tumors, engineered hydrant valves for San Francisco's fire department, produced custom parts for the city's Italian streetcars, and restored two historic clock towers.

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In between commercial jobs, he worked on the Spirit of America, a 45,000-horsepower jet vehicle that tore through the desert at an unofficial record speed of 675 mph; built The Spinner, a Ford V8-driven machine that whips braided cables to deafening supersonic speeds; and unleashed the Flame Tornado, a gas-powered sculpture that spews a 40-foot-tall vortex of fire.

These days, he's taking his talent to the small screen for *Prototype This!*, a forthcoming Discovery Channel TV show produced by *MythBusters* creators Beyond Productions. Binkert and MAKE contributor Joe Grand are among the five hosts.

Binkert's DIY career began in post-college jobs at movie special-effect houses. His defining maker moment came when he joined machine performance provocateurs Survival Research Laboratories (see MAKE, Volume 07) in 1989.

"I think that around retirement a lot of machinists start realizing they can make art with their tools," Binkert says. "I got into this the opposite way." —David Pescovitz

 Okuma three-axis milling machine, known for its reliability and accuracy.
Mori Seiki CNC lathe used by its previous owner to machine parts for high-speed centrifuges.
Marvel cut-off band saw.
Monarch Model EE lathe, arguably the best manual lathe ever.
Cat-40 tools for the Okuma.
Wheel balancer machined for an SF streetcar.
Chip conveyor catches the scraps from the CNC and drops them in the steel drum. Periodically, a man named Luther retrieves the material for recycling.
Dentures left by dentists who commissioned a custom denture-cutting tool.
Arbor press for installing bearings and pins. Photograph by Robyn Twomey
More info: smpmachine.com
More images on makezine.com/09/workshop

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